



Technical Data

Input Voltage	AC 400V - 50/60 Hz	
I _{eff} (A)	23	
Input Power (kVA)	21.5	
Current Range (A)	TIG 10 - 500	MMA 10 - 400
Duty Cycle @ 40°C	500A @ 60%	
No-Load Voltage (V)	74	
Pulse Frequency (Hz)	AC 70	DC 200
Protection/Insulation Class	IP21S/F	
Dimensions (LxWxH mm)	1080 x 510 x 1180	
Weight (Kg)	128	

Key Features

- TIG Pulse AC/DC with digital control
- Program memory storage
- Easy to use, intuitive control panel
- Pre-post flow time, up/down slope
- Pulse adjustment
- Pulse frequency, pulse duty, arc force, cleaning width
- Remote control interface
- AC function for aluminium and aluminium alloys
- DC TIG function for carbon steel, copper and non-ferrous metals
- Smooth arc and stable welding performance
- Water cooled



Optional

JFC-06
Foot Control Unit



Package Includes

Inverter power source, Trolley, Water cooler, TIG torch & adaptor, Gas regulator, Work return lead and clamp, Operating instructions, 5 year warranty*



* 5 year warranty subject to product registration