

LNS 347

CLASSIFICATION

AWS A5.9/A5.9M : ER347
ISO 14343-A : S 19 9 Nb

GENERAL DESCRIPTION

Stabilized stainless steel wire suitable for 321 and similar grades
Recommended with P2007 and P2000 fluxes

APPROVALS

TÜV

P2000 X

CHEMICAL COMPOSITION (W%), TYPICAL, WIRE

C	Mn	Si	Ni	Cr	Mo	Nb
0.03	1.6	0.4	9.7	19.5	0.1	0.6

PACKAGING AND AVAILABLE SIZES

Diameter (mm)	2.0	2.4	3.2	4.0
Unit : 25 kg stein basket B415	X	X	X	X
300 kg Speed Feed Drum		X		

LNS 347: rev. EN 02

Liability: All information in this data sheet is based on the best available knowledge, is subject to change without notice and can only be considered as suitable for general guidance. Fumes: Consult information on Welding Safety Sheet, available upon request

www.lincolnelectric.eu

LINCOLN
ELECTRIC
THE WELDING EXPERTS®