

# LNS 309L

## CLASSIFICATION

AWS A5.9/A5.9M : ER309  
 ISO 14343-A : S 23 12 L

## GENERAL DESCRIPTION

Low carbon austenitic stainless steel wire suitable for dissimilar welding applications  
 Recommended with P2007 and P2000 fluxes

## APPROVALS

	TÜV	ABS	LRS
P2000S	X		X
P2007	X	X	X

## CHEMICAL COMPOSITION (W%), TYPICAL, WIRE

C	Mn	Si	Ni	Cr	Mo
0.01	1.8	0.4	13.8	23.4	0.07

## PACKAGING AND AVAILABLE SIZES

Diameter (mm)	2.0	2.4	3.2	4.0
Unit : 25 kg stein basket B415	X	X	X	X

LNS 309L: rev. EN 02