

LNS 150

CLASSIFICATION

AWS A5.23/A5.23M : EB2
ISO 21952-A : S Cr Mo1

GENERAL DESCRIPTION

A 1,25%Cr/0,5%Mo wire for creep resistant steels such as 13CrMo4-5
Maximal operating temperature is 550°C
To be used with basic fluxes such as 8500, P240, 888 or MIL800-H

APPROVALS

TÜV

780	X
860	X

CHEMICAL COMPOSITION (W%), TYPICAL, WIRE

C	Mn	Si	Mo	Cr	P
0.13	0.8	0.15	0.5	1.2	<0.010

PACKAGING AND AVAILABLE SIZES

Diameter (mm)	2.0	2.4	3.2	4.0
Unit : 25 kg stein basket B415	X	X	X	X
25 kg stein basket B415+VCI	X	X	X	X
100 kg stein basket B785	X	X	X	X
300 kg wooden reel	X	X		
350 kg Speed Feed® Drum	X	X		
1000 kg Accutrak® Drum	X	X	X	X

LNS 150 rev. EN 02