



SPEED-FEED DRUMS 350/400 & 600KG CAPACITY

TECHNICAL SPECIFICATIONS

Product	Wire capacity (kg)	Dimensions (mm)	Drums/ Pallet	Wire size (mm)	Wire grade
SPEED FEED DRUMS	350	Drum (ø x H) : 546x906 Pallet (H x W x D) : 1140x1140x1070	4	1.6 to 4.8	Non & low alloyed
	400	Drum (ø x H) : 571x906 Pallet (H x W x D) : 600x1200x1050	2		
	600	1051x720x720 including pallet	1		

LIFTING ACCESSORIES



DRUM LIFTER

- Spring loaded clamp design holds drum firmly in place
- For fiber or steel drums
- Accepts diameters from 470mm to 660mm
- 500 kg capacity max.

Order : K2543-1



BRICK FORK

- Extremely robust but light for a better handiness.
- Offers a great load height for a large variety of pallets.
- Dual lifting position hook to facilitate the coupling with the crane hook or the travelling crane.
- To be used for over 500 kg capacity.

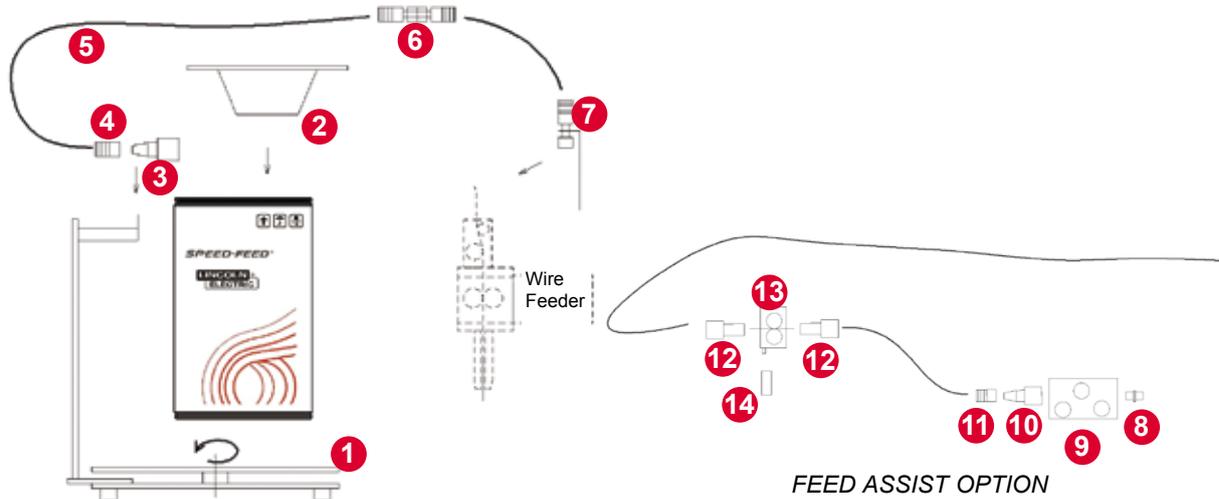
Order K10427

ADVANTAGE

- ✓ **High capacity packaging**
for high deposition rate process
- ✓ **Low change-over-time**
for higher productivity
- ✓ **To be used with a turn table**
- ✓ **Trouble free operation**
by minimum wire distortion
- ✓ **Wire protection**
in order to prevent dust/moisture contamination
- ✓ **2-level stackable**
(dynamic)
- ✓ **Fully recyclable**
- ✓ **Typically designed**
for hard automation applications

LINCOLN[®]
ELECTRIC

MOUNTING INSTRUCTIONS



ACCESSORIES

TURN TABLE
K10426

1

MEXICAN HAT
K10408-2

2

INLET GUIDE
KP2564-1

3 10

QUICK DISCONNECT
KP2576-1

4 11

WIRE STRAIGHTENER ADAPTOR
AD1329-559

7

INLET FOR STRAIGHTENER
AD1329-60

8

WIRE STRAIGHTENER
K1733-5

9

FEED ASSIST INLET GUIDE
KP2564-5

12

FEED ASSIST
K2570-2

13

SILENCER
K2572-2

14



ACCUTRAK® DRUMS 600KG & 1000KG CAPACITY

TECHNICAL SPECIFICATIONS

Product	Dimensions (mm)	Wire capacity (kg)	Wire diameters (mm)	Wire grade
ACCUTRAK 1000KG	ø x H : 1060 x 1150	1000	1.6 to 4.0	Non & low alloyed
ACCUTRAK 600KG	HxWxL : 1051x720x720	600	1.6 to 2.4	

LIFTING ACCESSORIES



BRICK FORK

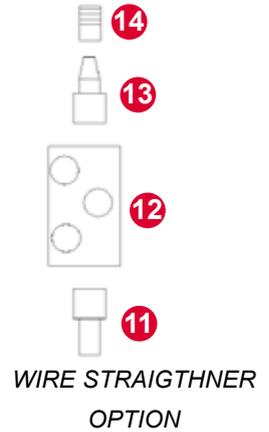
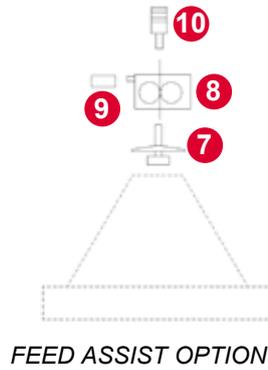
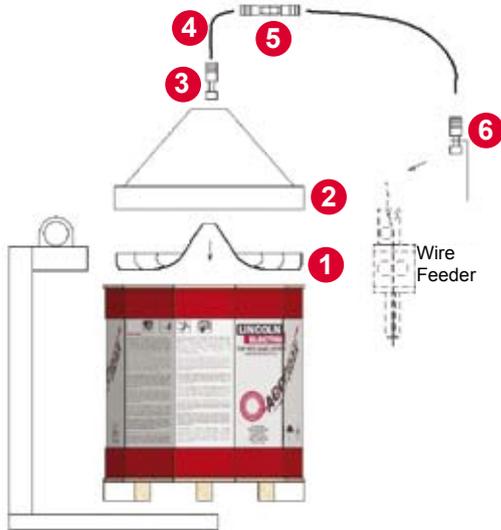
- Extremely robust but light for a better handiness.
- Offers a great load height for a large variety of pallets.
- Dual lifting position hook to facilitate the coupling with the crane hook or the travelling crane.
- To be used for over 500 kg capacity.

Order K10427

ADVANTAGE

- ✓ **High capacity packaging**
for high deposition rate process
- ✓ **Low change-over-time**
for higher productivity
- ✓ **No turn table needed**
- ✓ **Trouble free operation**
by minimum wire distortion
- ✓ **Wire protection**
in order to prevent dust/moisture contamination
- ✓ **2-level stackable**
(dynamic)
- ✓ **Fully recyclable**
- ✓ **Typically designed**
for hard automation applications with liner length up to 20m with the pneumatic feed assist.

MOUNTING INSTRUCTIONS



ACCESSORIES

MEXICAN HAT
K10423

1
For 1000kg Accutrak drum (decagonal)

MEXICAN HAT
K10425

1
For 600kg Accutrak drum (Square Pack)

HOOD
K10412

2
For 1000kg Accutrak drum (decagonal)

HOOD
K2175-9

2
For 600kg Accutrak drum (Square Pack)

DIRECT PULL KIT
KP2540-1

3

PRECUT CONDUIT
KP2553-15/25 + KP2566-1 (X2)

4

EXTRA FLEXIBLE
KP2552-100

4

BULKHEAD CONNECTOR KIT
KP2582-1

5

WIRE STRAIGHTENER ADAPTOR
AD1329-559

6

FEED ASSIST ADAPTOR
K2571-1

7

FEED ASSIST
K2570-2

8

SILENCER
K2572-1

9

OUTLET GUIDE
KP2564-5

10

QUICK DISCONNECT
KP2586-1

11

WIRE STRAIGHTENER
K2587-2

12

INLET ADAPTOR
KP2564-4

13

BRASS QUICK DISCONNECT
KP2562-2

14