

# MMG GUNS

## FOR MIG/MAG WELDING



### Features

- Bending support
- Lightweight and delicate handle
- Ergonomics
- Smooth wire feed
- Impressive, yet practical design

### Applications

- MinarcMig Adaptive 150
- MinarcMig Adaptive 180

### New MMG guns

Kemppi's MMG 18 welding gun has evolved into a new shape, as Kemppi developed for it a completely reformed successor with new appearance and features: the MMG 20 gun. It has considerably smoother design and goes therefore well along with the MinarcMig Adaptive 180 welding machine, which has been awarded for its good design and usability.

The MMG 20 is also equipped with gas pipe material that tolerates heat very well. Thanks to its renewed structure, also the surface temperature of the handle is lower than before.

The gun handle is extended with a bending support that improves the ergonomics of working. It allows for more versatile welding positions without causing a sharp bend in the cable behind the handle. This also makes wire feed smoother than before.

The MMG 20 welding gun is included in the standard MinarcMig Adaptive 180 delivery.

### Technical specifications and order data

	MMG18	MMG20
Load capacity, Ar + CO <sub>2</sub>	(150 A/35 %)	(180 A/25 %)
Cooling method	Air	Air
Filler wires to be welded, ø	Fe 0.6 - 1.0 mm	0.6 - 1.0 mm
	Ss, Al	0.8 - 1.0 mm
Length / Ordering number	3 m 6250180	6250200

# MMG18, MMG20



<b>Gas nozzle</b>			
1. 9580101*			
2. 9580101E Thick wall			
<b>Insulating bush</b>			
9591010*			
<b>Contact tip</b>			
9876635* 0.8 / M6			
See <i>Contact tips</i> on page 34.			
<b>Contact tip adapter</b>			
9580173* M6			
<b>Insulating ring, neck</b>			
9591079*			
<b>Locking spring</b>			
4275240*			
<b>Neck 45°</b>			
4153040*			
<b>Wire conduits</b>			
4307650 *	Fe	0.6-1.0	3 m
4307660	Ss, Al	0.6-1.0	3 m
* Standard delivery			